

2 Method

2.1 On {110} bottom, place 8x {190} in mounting holes B.

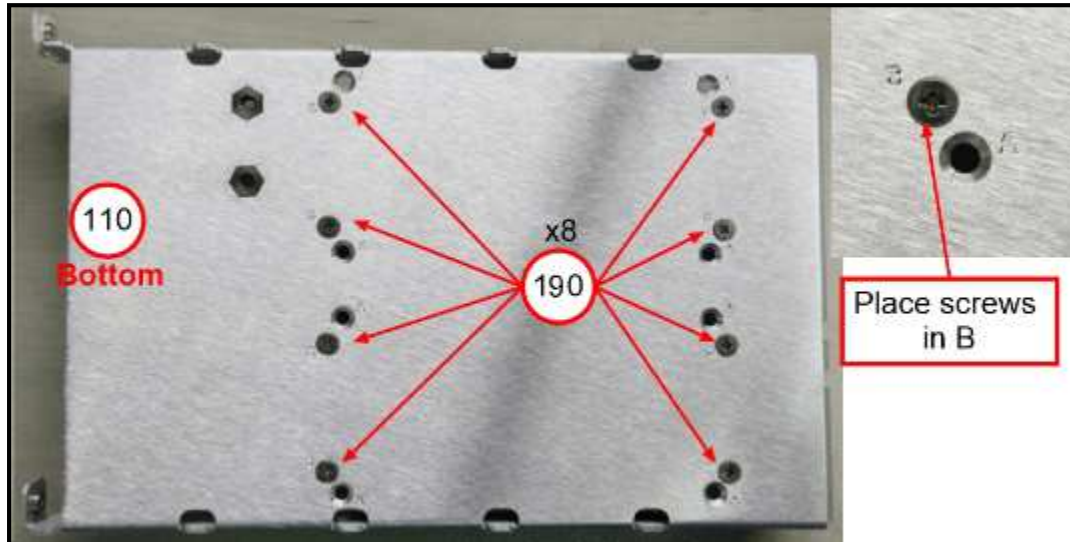


Figure 1 - PS Screws to Bottom

2.2 On {110} top, on the 8x {140} from the above section, Place 2x {150}, Each on 4x {140}.

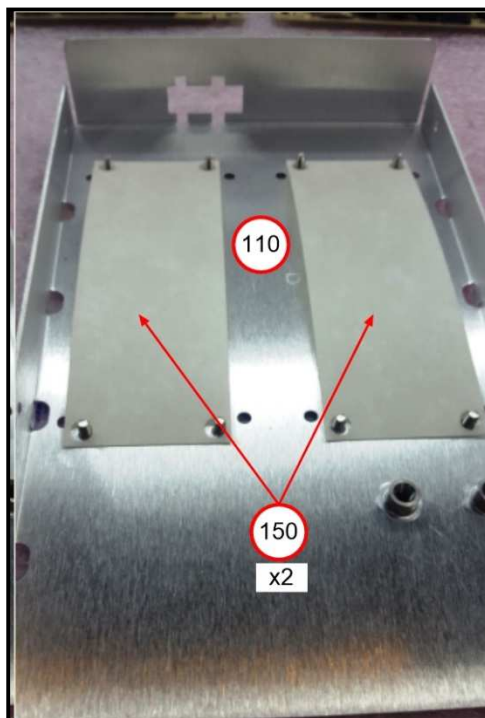


Figure 2 - Nomex Placing

2.3 Place 8x {90} on the 8x {190}.

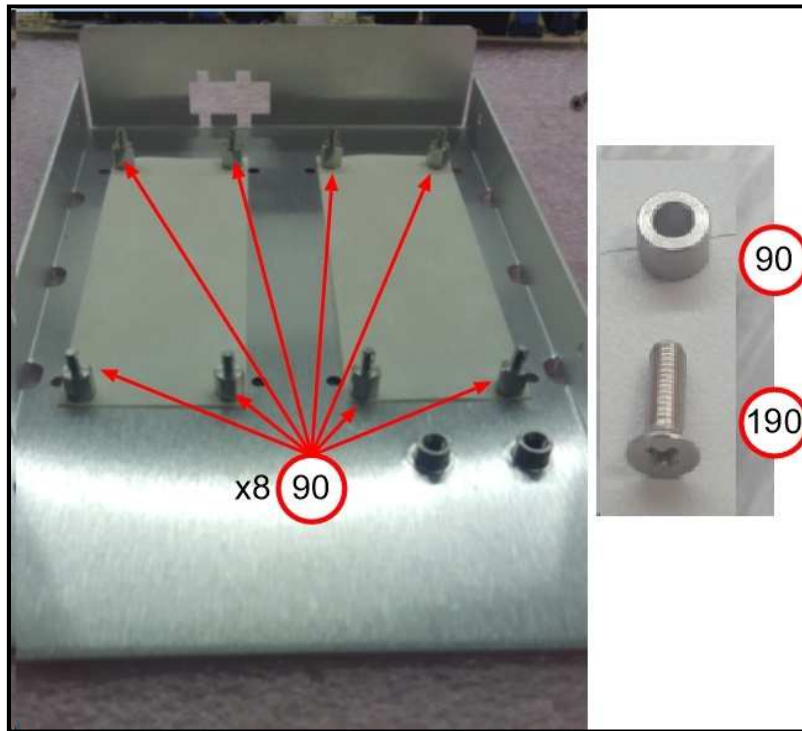


Figure 3 - Spacers

- 2.4 Place 2x {70} on 8x {90} (one P.S on 4 spacers) and fasten using 8x {160} and 8x {120}.

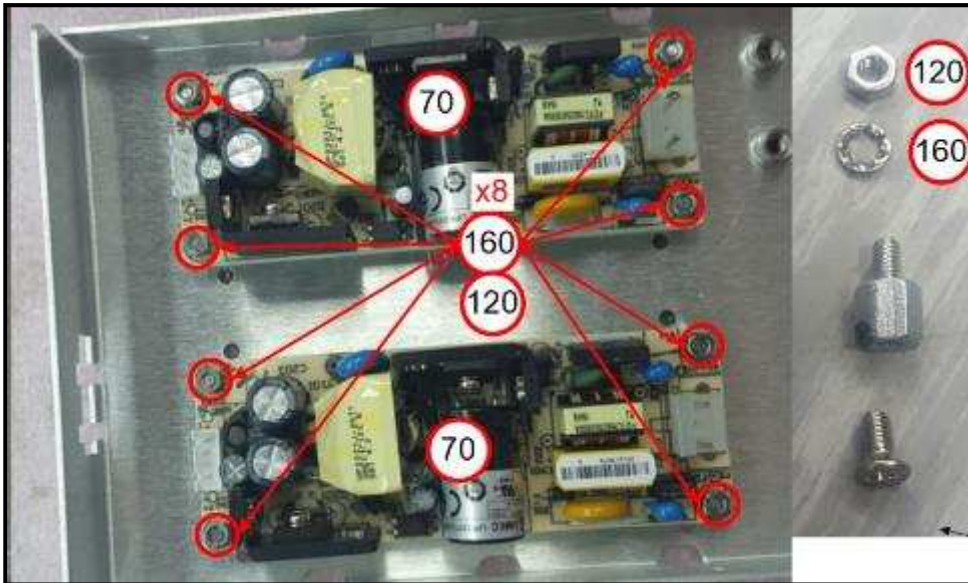


Figure 4 - Attaching PS to chassis

- 2.5 Before assembling {20} to chassis, make sure its direction according to the arrow on it.

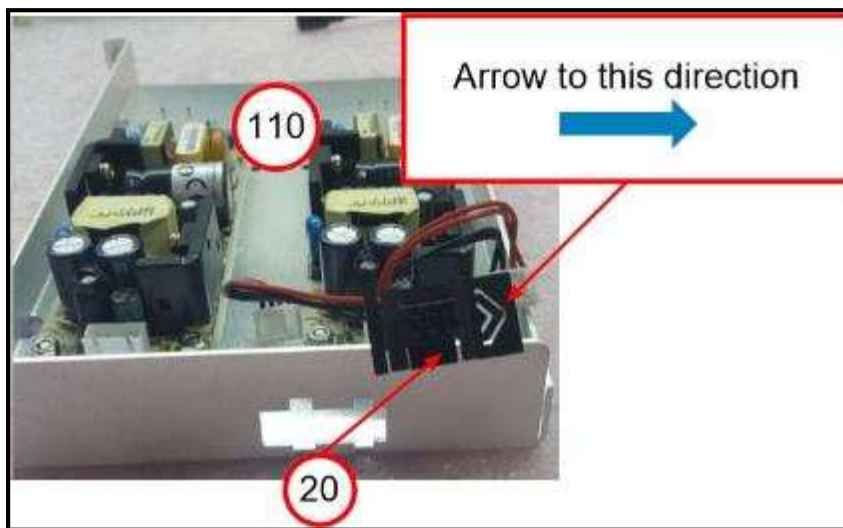


Figure 5 - Direction of DC Connector

- 2.6 Attach {20} (chassis connector) to {110}, and slide it to the left, until it is locked.

2.7 Connect 2x {20} connectors to 2x {70}.

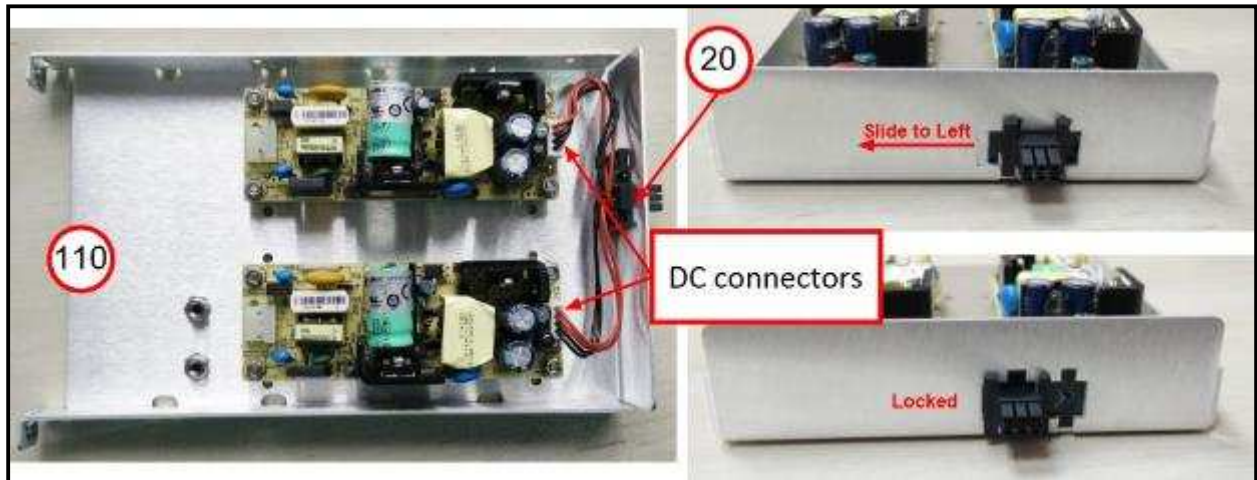


Figure 6 - Connecting DC cable

2.8 Connect {30} to {50}, GND pin.

2.9 Connect {40} (Brown wire) to {50}, P pin.

2.10 Connect {40} (Blue wire) to {50}, N pin.

2.11 Repeat par. 2.8 - 2.10 to the second {50}.

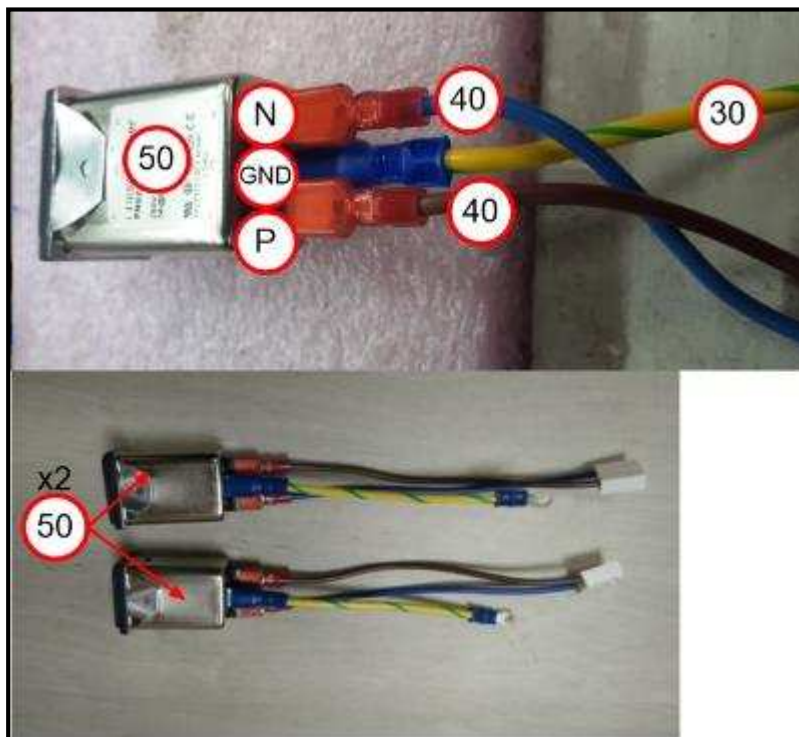


Figure 7 - Line filter wires

2.12 Assemble {80} to {100}, using 2x {140}.

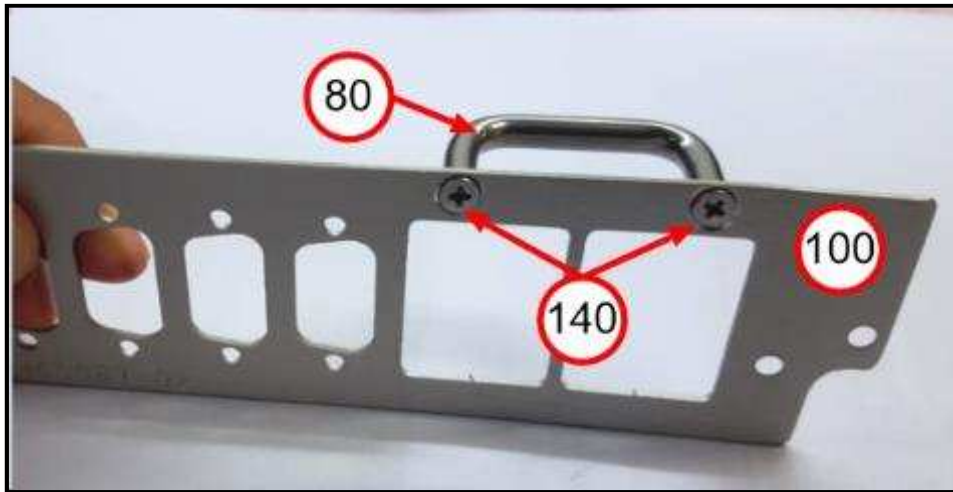


Figure 8 - Handle assembly

2.13 Attach Both {50} to {100}. Make sure correct direction of {50}.

2.14 Attach {10} to {100}, using 8x {60} (use {170}).

2.15 Attach {100} to {110}, using 2x {140}.

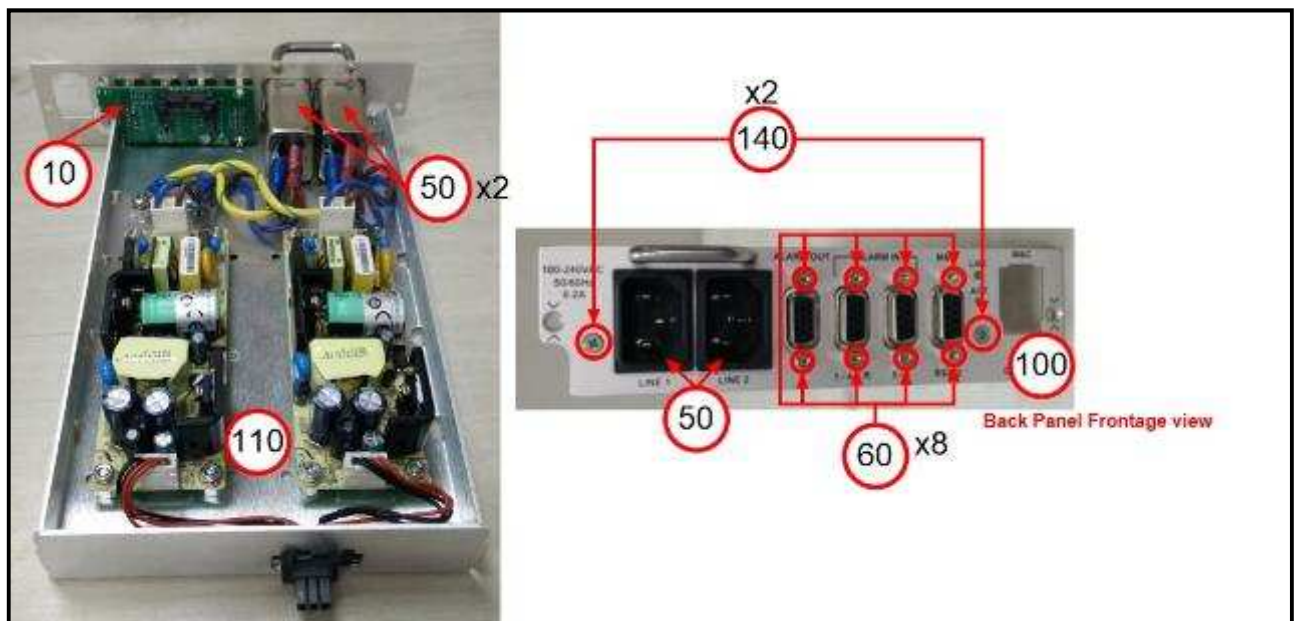


Figure 9 - PS Back Panel assembly on chassis

2.16 Attach both {30} (GND) to {110} using 2x {130}.

2.17 Connect both {40} to PS AC connector.

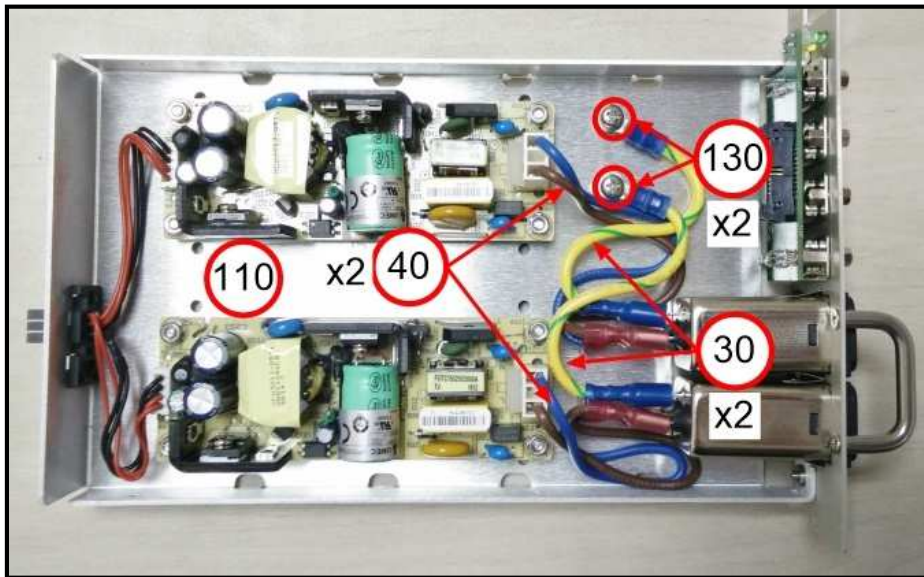


Figure 10 - Connecting AC and GND cables

2.18 Attach {180} to the back of the unit (as shown in the picture below).

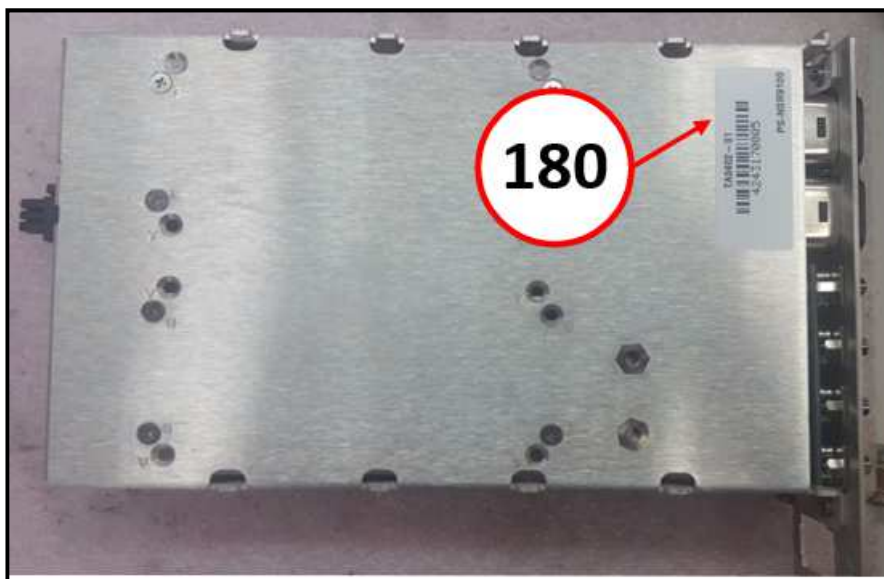


Figure 11 - Serial Label

3 QC

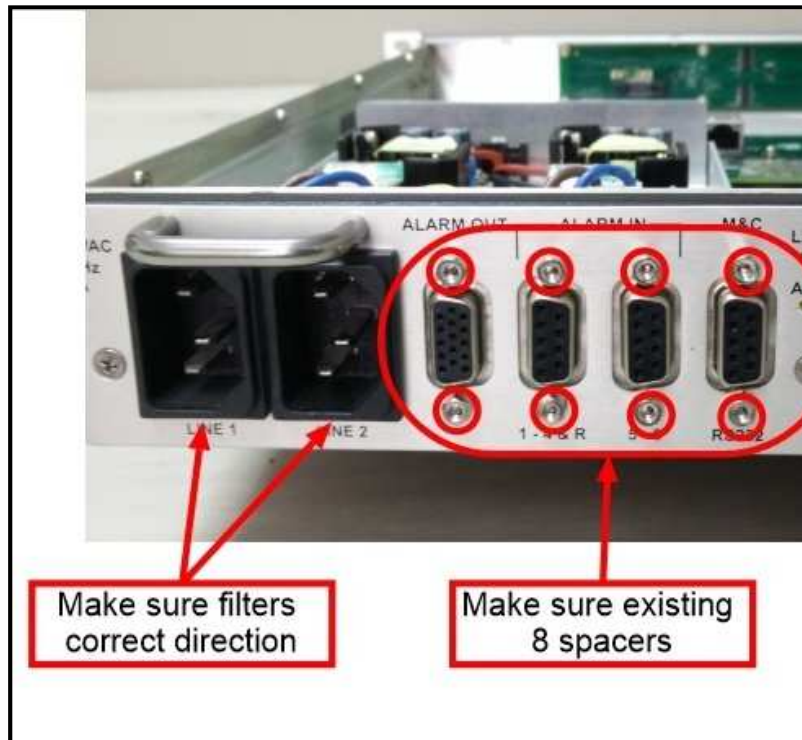


Figure 12 - Back Panel Inspection

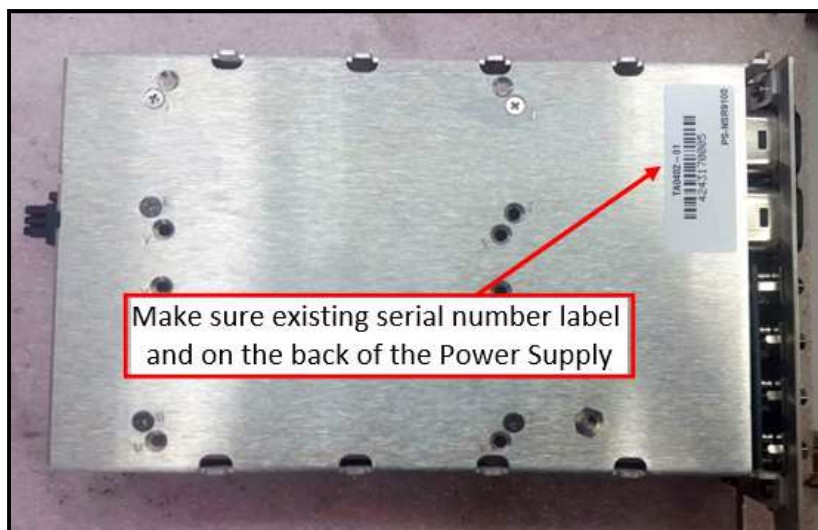


Figure 13 - Serial Number inspection

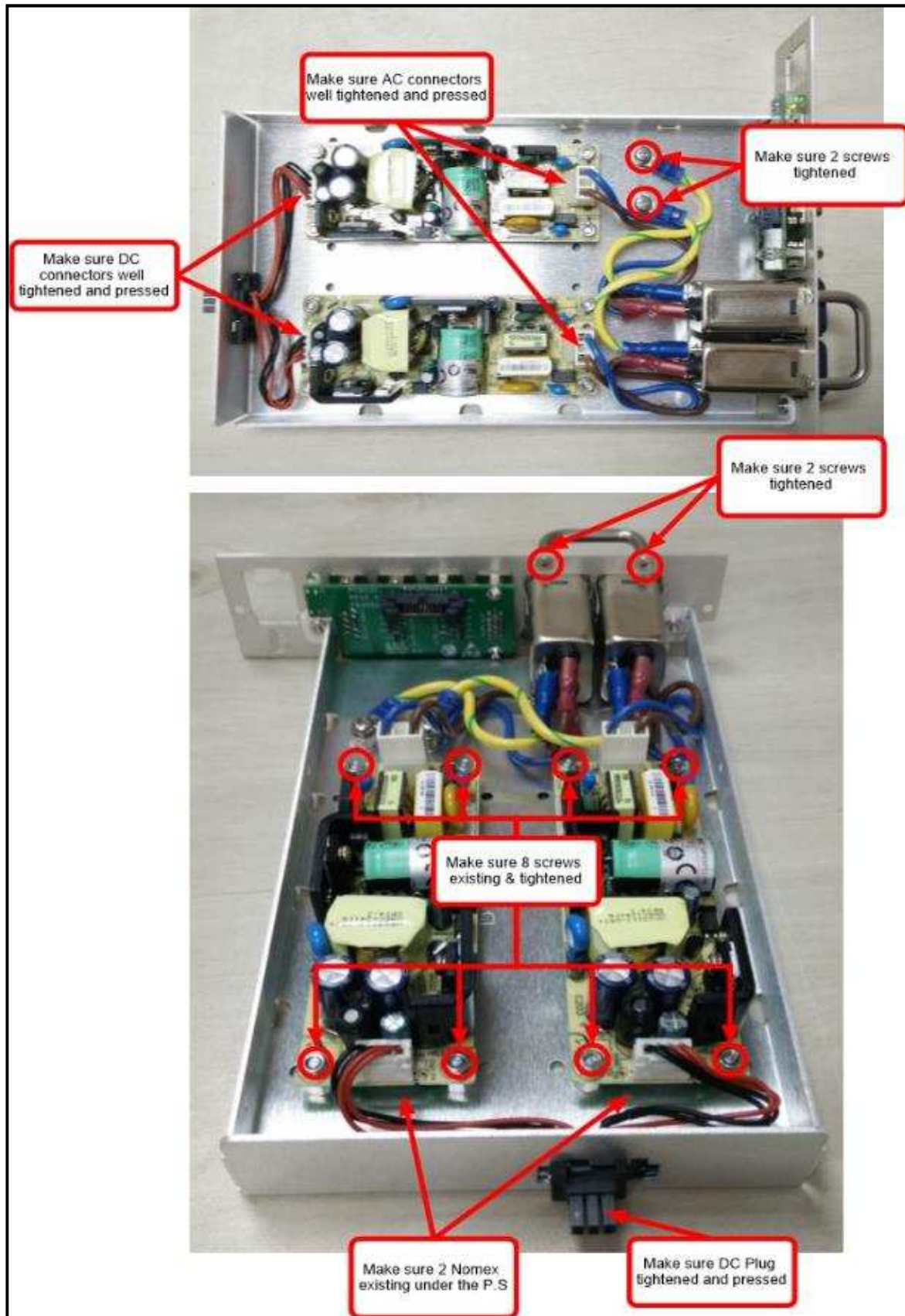


Figure 14 - Screws & cables inspection